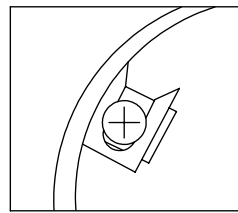
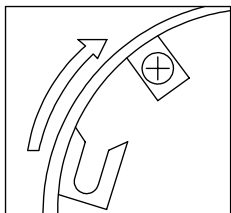

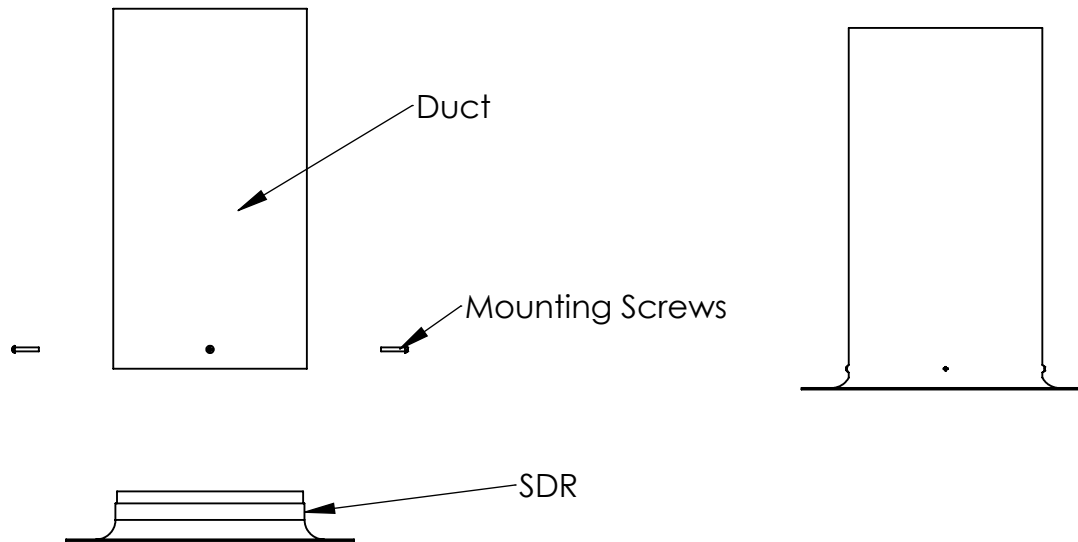


1. Insert the mounting ring into the duct 'E' from the face of the ceiling.
2. Fasten the mounting ring into the duct using the holes at the rear of the mounting ring.
3. Insert the SDR into the mounting ring. Rotate the SDR until it locks into the place. The "U" tabs should fit around the tightening screws.
4. Tighten using a Phillips screw driver.

Model	C	D	E	O
SDR-06	13/16	6	2 1/4	7 1/2
SDR-08	13/16	8	2 1/4	9 1/2
SDR-10	1	10	2 1/4	11 7/8
SDR-12	1	12	2 1/4	13 7/8
SDR-14	2	14	2 3/4	17 7/8
SDR-16	1 1/8	16	2 3/4	18
SDR-20	1 3/4	20	3 1/2	23 3/8
SDR-24	2	24	3 13/16	27 7/8



UNLESS OTHERWISE SPECIFIED:		NAME	DATE	
DIMENSIONS ARE IN INCHES TOLERANCES: ± 1/32" FRACTIONAL ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±		DRAWN	M.H.	
INTERPRET GEOMETRIC TOLERANCING PER:		CHECKED		SDR Installation Instruction Concealed Mounting Ring
MATERIAL		ENG APPR.		
FINISH		MFG APPR.		SCALE: 1:12 WEIGHT: SHEET 1 OF 1
DO NOT SCALE DRAWING		Q.A.		
		COMMENTS:		



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES TOLERANCES: ± 1/32"	DRAWN	M.H.	1/14/20
		FRACTIONAL	CHECKED		
		ANGULAR: MACH ± BEND ±	ENG APPR.		
		TWO PLACE DECIMAL ±	MFG APPR.		
		THREE PLACE DECIMAL ±	Q.A.		
		INTERPRET GEOMETRIC TOLERANCING PER:	COMMENTS:		
		MATERIAL			
		FINISH			
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			



**SDR Installation Instruction
Exposed duct**

SIZE	DWG. NO.	REV
A		
SCALE:	WEIGHT:	SHEET 1 OF 1